

Technical Bulletin

MAYTAG®

Date: June 2003

Type Policy Letter
√ Service Information

No: TCM-0005-B
ITCM-0005-B
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Attention Service Managers
√ Service and Parts Managers

Models Amana Commercial Microwave Ovens RFS and RC models:

Issue New inner door kit **12002103** – Replaces **D7784901**

Warranty Standard product manufacturing warranty applies.

Action Part number 12002103 is interchangeable with D7784901. This assembly includes the inner window, which is encapsulated into the inner door, eliminating the adhesive bead used on the old inner doors. The kit also includes 10 special Y-drive screws, which **must be** used to secure the inner door.

Brand
Amana
MenuMaster

Product
Comm. Microwave
Export Comm. Micro

You will notice that the inner door has a bow. This is normal.

When the screws are tightened, the inner door will draw down to meet the door weldment.

